

jumbo

AGGLOMERATED CORK FOR SPARKLING WINES
WITH TWO NATURAL DISC



MANUFACTURING	Molding process
BEVEL	Top
BRANDIG	Thermal induction
PARAFFIN BAND	Upon client's request
SURFACE COATING	Crosslinkable silicone

PARAMETERS	UNIT OF MEASUREMENT	BASE / AVERAGE	TOLERANCE	A.Q.L.
WEIGHT	gramos	Average	±1	0.4
DIAMETER	mm	Nominal value	±0.3	0.4
HEIGHT	mm	Nominal value	±0.5	0.4
TORSION	daN x cm	44	Minimum	1.0
TORSION ANGLE	º	30	Minimum	1.0
COMPRESSION FORCE	Kg	80	Maximum	2.5
INSERTION FORCE	Kg	60	±10	2.5
RECOVERY 5'	%	90	Minimum	2.5
EXTRACTION TORQUE	daN x cm	20	±4	4.0
MICROBIOLOGY-BACTERIA	UFC/cork	30	Maximum	0.4
MICROBIOLOGY-FUNGI	UFC/cork	10	Maximum	0.4
DUST	g/cork	0.001	Maximum	0.4
SHANK HUMIDITY	%	6.0	±2.0	0.4
DISC HUMIDITY	%	6.0	±2.0	0.4
BEVEL	mm	Nominal value	±0.5	0.4
GAS TIGHTNESS	bar	6	Minimum	1.0
TCA	ng/l	2	Maximum	0.4

